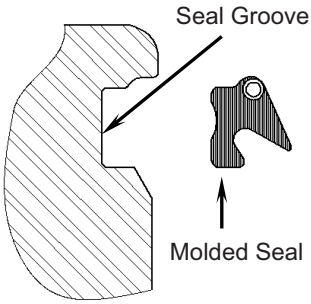
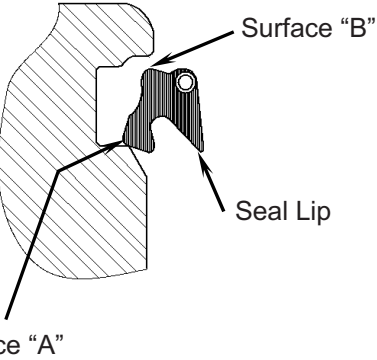
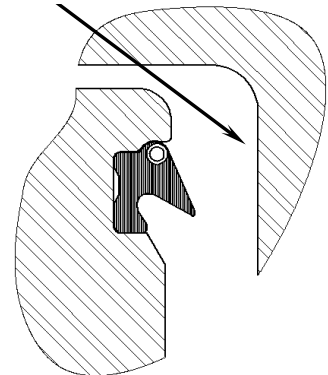


Closure Seal:

Sentry® closures utilize a one-piece molded sealing system consisting of a special rubber Seal with an encapsulated stainless steel Back-Up Ring.

<p>STEP 1</p>	 <p>Seal Groove</p> <p>Molded Seal</p>	<p>Each time the closure Door is opened:</p> <ol style="list-style-type: none"> 1. Remove the Seal. 2. Inspect for damage and replace as necessary. 3. Thoroughly clean the Seal Groove. 4. IMPORTANT: Apply a thin coat of lithium grease to the Seal Groove.
<p>STEP 2</p>	 <p>Surface "A"</p> <p>Surface "B"</p> <p>Seal Lip</p>	<ol style="list-style-type: none"> 1. Install the seal into the groove by initially inserting Surface "A" (as shown) and rolling in Surface "B" to seat it completely into the Groove. 2. IMPORTANT: The Seal Lip must be pointing towards the center of the closure.
<p>STEP 3</p>	 <p>Mating Seal Surface</p>	<ol style="list-style-type: none"> 1. After the seal is inserted in the groove (as shown), make sure the seal is firmly seated by pressing around the entire circumference of the seal lip. 2. Thoroughly clean the Mating Seal Surface. 3. IMPORTANT: Apply a thin coat of lithium grease around the circumference of the Mating Seal Surface and the Seal. 4. The Seal is now properly installed.